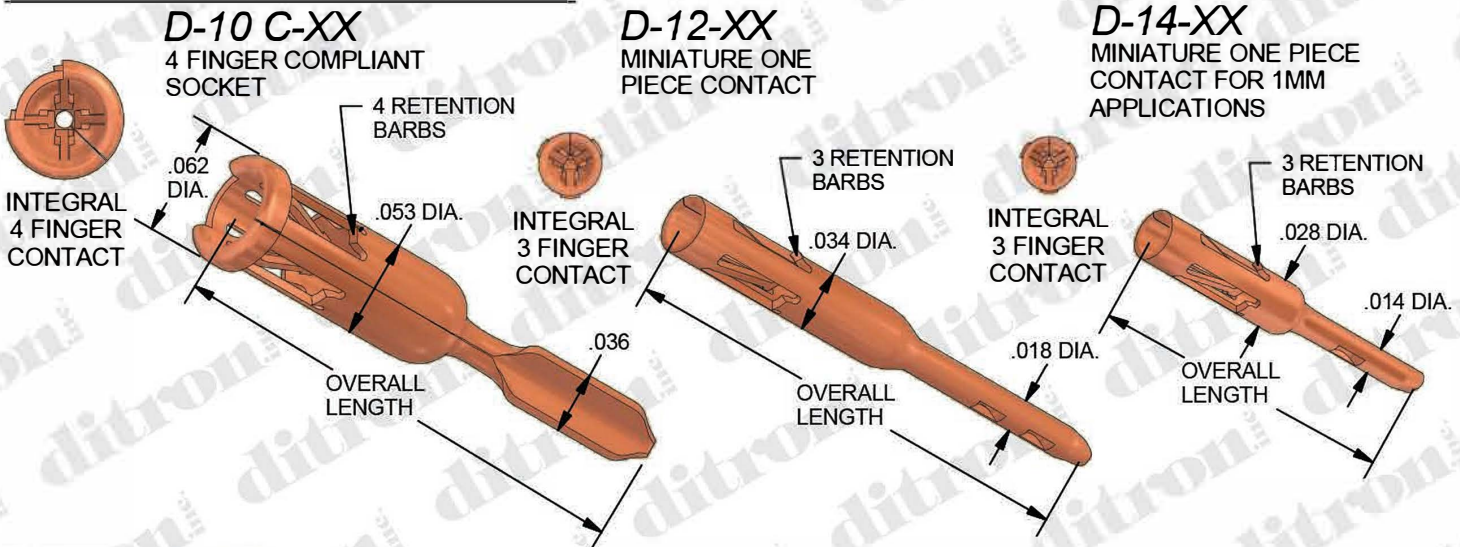


# ONE PIECE CONTACTS



## PLATING VARIATION - XX

SN: 100 MICRO INCHES OF 60/40 TIN LEAD OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

PDI: 15 MICRO INCHES OF 80/20 PALLADIUM NICKEL OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

PD2: GOLD FLASH OVER 15 MICRO INCHES MINIMUM OF 80/20 PALLADIUM NICKEL OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

PD3: 3-5 MICRO INCHES MINIMUM OF GOLD OVER 30 MICRO INCHES MINIMUM OF 80/20 PALLADIUM NICKEL OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

A1: GOLD FLASH OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

A2: 10 MICRO INCHES OF GOLD OVER 50 MICRO INCHES OF NICKEL PER QQ-N-290

PART NUMBER	BARREL DIAMETER	OVERALL LENGTH	TEST PIN	MAXIMUM INSERTION FORCE	MINIMUM WITHDRAWAL FORCE
D-10C-XX	.053	.315	.017 DIA.	165 GM	45 GM
D-12 V-1-XX	.034	.300	.018 DIA.	25 GM	10 GM
D-12 V-2-XX	.034	.262	.018 DIA.	25 GM	10 GM
D-12 V-3-XX	.034	.285	.018 DIA.	25 GM	10 GM
D-14 V-1-XX	.028	.300	.012 SQ. .014 DIA.	42 GM	10 GM
D-14 V-2-XX	.028	.220	.012 SQ. .014 DIA.	42 GM	10 GM
D-14 V-3-XX	.028	.180	.012 SQ. .014 DIA.	42 GM	10 GM
D-14 V-4-XX	.028	.250	.012 SQ. .014 DIA.	42 GM	10 GM

NOTE: ALL CLIPS PRODUCED FROM BeCu ALLOY 172 1/2 HD AND HEAT TREATED AFTER FORMING.  
ALL SPECIFICATIONS REFER TO CLIPS THAT ARE NOT PLATED.

THE ABOVE INFORMATION IS PROVIDED FOR REFERENCE ONLY. ENGINEERING DRAWINGS CAN BE PROVIDED.

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